JOB REPORT

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JOB REPORT

1 SCOPE OF WORK

were contracted to make up the following shoe track assemblies. The work included:

- ✓ Wash bit thoroughly with water
- ✓ Clean between cones, legs and cutting structures
- ✓ Clean mud passages
- ✓ Clean connection
- ✓ Clean thread protector
- ✓ Rotate each cone while flushing
 - Cones to freely rotate
- √ Visual inspection of 7-5/8" REG connection
- ✓ Visual, Dimensional and MPI 7-5/8" REG connection by third party
- ✓ Coat pin connection with Korr-Guard thread storage compound
- ✓ Fit pin connection thread protector
- ✓ Remove nozzles and grease nozzle threads (including centre jet)
 - Ensuring no damage occurs to the nozzle o ring*
- ✓ Paint bit with anti-corrosive yellow paint
- ✓ Stencil bit as follows:
 - Serviced by XX/XX/2020
 - MPI on connection performed by XXXXX XX/XX/2020
- ✓ Strap to suitable hardwood pallet
- ✓ Prepare bit preservation and service

2 PERSONNEL

Personnel performing the work: Onshore Service Technician

3 CERTIFICATE OF CONFORMANCE

JOB REPORT

NDE REPORT

	Newna Inspection Services Pty Ltd
Unit 4, 41 Susta Bibra Lake WA 6 Phone: +61 419 Email: Newna@	3163 919 253

CLIENT:	TEK-OCEAN ENGERY SERVICES
ORDERED BY:	M MAVERICK
ORDER No:	TOES-10916
NSPECTED BY:	I RISWANDI
DATE:	4-8-2020
INVOICE No:	15621
SERVICE No:	16080

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INSPECTION REPORT FOR DRILL BIT

ITEM INSPECTED	36" DRILL BIT	S/No	RG0761
			W-3949

AREA(8) INSPECTED	Thread surfaces							
INSPECTION EQUIPMENT								
DESCRIPTION	SERIAL No:	Cal Exp. Date						
DC Cell	0273	25-11-20						
AC YOKE								
UV Source	43984	N/A						
Light Meter	1859625	25-11-20						
0-12" Digital Vernier	1065461	30-1-21						
Digital Depth Gauge	0013091	30-1-21						
0-18" Digital Vernier	0031072	30-1-21						
Lead Gauge	5276	30-1-21						

Technique	Product Used	Batch Numb	er E	Expiry Date 04/23	
Endroling Coll	Ardrox 85-1 Fluoro Ink	495679700	15		
Magnetic Flow					
	UV Light Reading	2900	uWicm		
·	UV Light Reading White Light Reading	2900 70	uW/cm	<u>-</u>	
·				<u>-</u>	

SURFACE CONDITION Clean as buffed as machined

RESULTS

NESOE13									
PIN		OD	ID	Length of Pin	RG Diameter	RG Width	Lead	Bevel Diameter	
7 5/8" REG		15 63/64"	3 1/4"	5 3/16"	6.329"	1"	-0.001" / 2"	8 35/64"	
Condition				COMP	LIES			CW mark	N
			A	CCESSIBLE BODY	AREAS AND WELI	DS			
WELDS									
Condition	Condition NOT INSPECTED								
BODY AREAS									
Condition				NO	OT INSPECTED)			
Tally Length		0.968N	И						

MPI STATEMENT

At the time of inspection all areas inspected were found to be free from crack type indications

COMMENTS

The 7 5/8" Reg Pin ONLY was subjected to MPI, Dimensional and Visual Inspection

COMPLIANCE STATEMENT COMPLIES



